
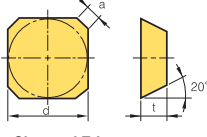

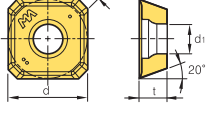

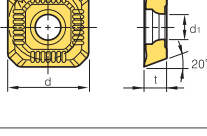

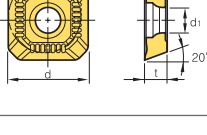

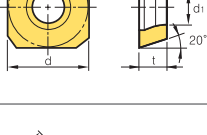

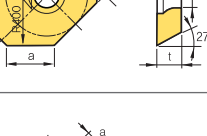




Workpiece	Steel	P											Machining types					
	Stainless steel	M		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Cast iron	K																	
Non-ferrous metal	N																	
Heat resistant alloy, Titanium alloy	S																	
Hardened steel	H																	

● Continuous cutting  
 ● General cutting  
 ✦ Interrupted cutting

Inserts	Designation	Cermet		Coated							Uncoated			Dimensions (mm)						Geometries	Available tools					
		CN2000	CN30	NCM325	NCM335	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400	PD2000	PD1010	ST30A	G10	H01	H05	l			d	t	r	d <sub>1</sub>	a
<b>SECN</b> 	1203AFFN													●	●			-	12.7	3.18	-	-	2.36	 ● Shape of Edge - S20: STS - RH: Strengthened edge, STS	E46	
	1203AFTN	●	●											●				-	12.7	3.18	-	-	2.36		E47	
	1203AFEN																	-	12.7	3.18	-	-	2.36			
	1203AFSN			●	●														-	12.7	3.18	-	-		2.36	
	1203AFEN-RH							●		●									-	12.7	3.18	-	-		2.36	
	1203AFSN-RH																		-	12.7	3.18	-	-		2.36	
	1203AFTN-S20									●									-	12.7	3.18	-	-		2.36	
	1504AFFN														●				-	15.875	4.76	-	-		2.4	
	1504AFTN		●																-	15.875	4.76	-	-		2.4	
	1504AFEN																		-	15.875	4.76	-	-		2.4	
	1504AFSN																		-	15.875	4.76	-	-		2.4	
	1504AFEN-RH																		-	15.875	4.76	-	-		2.4	
	1504AFSN-RH								●										-	15.875	4.76	-	-		2.4	
	1504AFTN-S20																		-	15.875	4.76	-	-		2.4	
<b>SEET-MA</b> 	0903AGFN-MA													●	●			-	9.525	3.18	-	3.4	2.11	 E222~ E227		
	14M4AGFN-MA													●	●			-	14.0	4.0	-	4.4	2.64			
<b>SEET-MF</b> 	0903AGSN-MF					●	●		●	●								-	9.525	3.18	-	3.4	2.11	 E222~ E227		
	14M4AGSN-MF					●	●		●	●								-	14.0	4.0	-	4.4	2.64			
<b>SEET-MM</b> 	0903AGSN-MM			●			●		●	●								-	9.525	3.18	-	3.4	2.11	 E222~ E227		
	14M4AGSN-MM			●		●	●	●	●	●								-	14.0	4.0	-	4.4	2.64			
<b>SEEW</b> 	0903AGTN																	-	9.525	3.18	-	3.4	2.11	 E222~ E227		
	14M4AGTN																	-	14.0	4.0	-	4.4	2.64			
<b>SEEW-W</b> 	14M4AGFN-W																	-	14.0	4.0	-	4.4	8.5	 E223 E225 E227		
	14M4AGSN-W									●								-	14.0	4.0	-	4.4	8.5			
	14M4AGTN-W					●	●											-	14.0	4.0	-	4.4	8.5			
<b>SEKN-SU</b> 	1203AFSN-SU					●	●											-	12.7	3.18	-	1.98	-	 E46 E47		
	1504AFSN-SU					●	●			●								-	15.875	4.76	-	2.04	-			

● : Stock item

