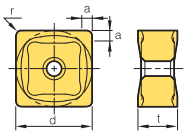
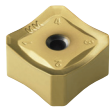
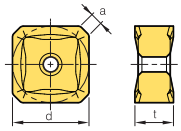
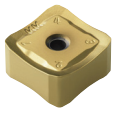
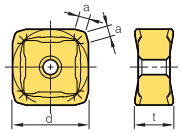
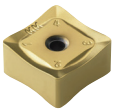
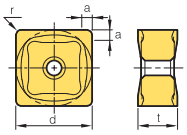
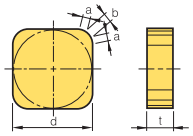
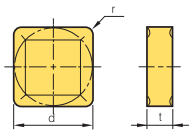
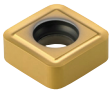
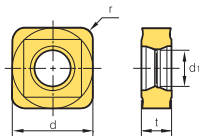
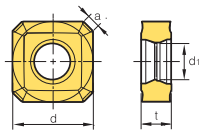
Workpiece		CN2000	CN30	NCM325	NC5330	NCM535	NCM545	PC2505	PC2010	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400	ST30A	H01
Steel	P	●	⊛	⊛	●	●	●	●	⊛	⊛	⊛				⊛	✱	⊛	
Stainless steel	M			⊛					●				⊛	✱	⊛	✱		
Cast iron	K				⊛	●	●	⊛	⊛			●			⊛	✱		●
Non-ferrous metal	N																	●
Heat resistant alloy, Titanium alloy	S														⊛	✱		
Hardened steel	H							●	⊛						⊛	✱		

Machining types

● Continuous cutting
⊛ General cutting
✱ Interrupted cutting

Inserts	Designation	Cermet		Coated													Uncoated		Dimensions (mm)							Geometries	Available tools
		CN2000	CN30	NCM325	NC5330	NCM535	NCM545	PC2505	PC2010	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400	ST30A	H01	l	d	t	r	d_1	a	b		
SNC(M)F-MF	SNCF 1206QNN-MF											●							-	12.7	6.6	0.8	-	1	-		E127
	SNMF 1206QNN-MF										●								-	12.7	6.6	0.8	-	1	-		
SNC(M)F-MM 	SNCF 1206ANN-MM																		-	12.7	6.6	-	-	2	-		E125
	1507ANN-MM																		-	15.875	7.35	-	-	2.1	-		E126
	SNMF 1206ANN-MM																		-	12.7	6.6	-	-	2	-		
	1507ANN-MM																		-	15.875	7.35	-	-	2.1	-		
SNC(M)F-MM 	SNCF 1206ENN-MM																		-	12.7	6.6	-	-	1.8	-		E127
	1507ENN-MM																		-	15.875	7.35	-	-	1.8	-		E128
	SNMF 1206ENN-MM										●								-	12.7	6.6	-	-	1.8	-		
	1507ENN-MM																		-	15.875	7.35	-	-	1.8	-		
SNC(M)F-MM 	SNCF 1206QNN-MM											●							-	12.7	6.6	0.8	-	1	-		E129
	SNMF 1206QNN-MM																		-	12.7	6.6	0.8	-	1	-		
SNCN	1204ENN			●													●		-	12.7	4.76	-	-	1.4	1.0		E49
	1504ENN																		-	15.875	4.76	-	-	1.4	1.0		
SNEF	435											●							-	12.7	4.76	2.0	-	-	-		E395
	535																		-	15.875	4.76	2.0	-	-	-		
SNEU-MF 	120420-MF											●							-	12.7	4.76	2.0	5.7	(2.3)	-		E397
SNEU-MF	1204ANN-MF																		-	12.7	4.76	-	5.7	(2.0)	-		E397

● : Stock item