
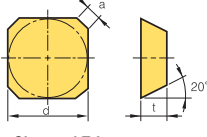

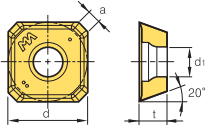
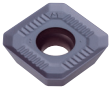
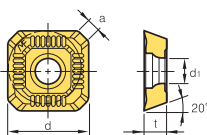

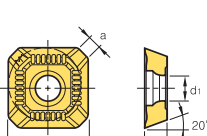

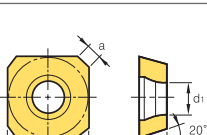

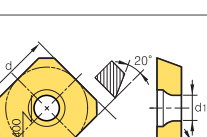

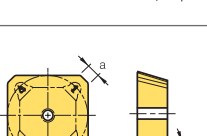


Workpiece	Steel	P	●	●	●	●	●	●	●	●	●	●	●	●	●	Machining types
	Stainless steel	M	●	●	●	●	●	●	●	●	●	●	●	●	●	
Cast iron	K															<ul style="list-style-type: none"> ● Continuous cutting ● General cutting ✦ Interrupted cutting
Non-ferrous metal	N															
Heat resistant alloy, Titanium alloy	S															
Hardened steel	H															

Inserts	Designation	Cermets		Coated							Uncoated			Dimensions (mm)						Geometries	Available tools					
		CN2000	CN30	NCM325	NCM335	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400	PD2000	PD1010	ST30A	G10	H01	H05	l			d	t	r	d ₁	a
SECN 	1203AFFN														●	●		-	12.7	3.18	-	-	2.36	 <ul style="list-style-type: none"> ● Shape of Edge - S20: STS - RH: Strengthened edge, STS 	E46	
	1203AFTN	●	●												●			-	12.7	3.18	-	-	2.36		E47	
	1203AFEN																	-	12.7	3.18	-	-	2.36			
	1203AFSN			●	●														-	12.7	3.18	-	-		2.36	
	1203AFEN-RH							●			●								-	12.7	3.18	-	-		2.36	
	1203AFSN-RH																		-	12.7	3.18	-	-		2.36	
	1203AFTN-S20										●								-	12.7	3.18	-	-		2.36	
	1504AFFN															●			-	15.875	4.76	-	-		2.4	
	1504AFTN		●																-	15.875	4.76	-	-		2.4	
	1504AFEN																		-	15.875	4.76	-	-		2.4	
	1504AFSN																		-	15.875	4.76	-	-		2.4	
	1504AFEN-RH																		-	15.875	4.76	-	-		2.4	
	1504AFSN-RH								●										-	15.875	4.76	-	-		2.4	
	1504AFTN-S20																		-	15.875	4.76	-	-		2.4	
SEET-MA 	0903AGFN-MA														●	●		-	9.525	3.18	-	3.4	2.11		E222~	
	14M4AGFN-MA														●	●		-	14.0	4.0	-	4.4	2.64		E227	
SEET-MF 	0903AGSN-MF							●	●	●	●							-	9.525	3.18	-	3.4	2.11		E222~	
	14M4AGSN-MF							●	●	●	●							-	14.0	4.0	-	4.4	2.64		E227	
SEET-MM 	0903AGSN-MM			●				●		●	●							-	9.525	3.18	-	3.4	2.11		E222~	
	14M4AGSN-MM			●				●	●	●	●							-	14.0	4.0	-	4.4	2.64		E227	
SEEW 	0903AGTN																	-	9.525	3.18	-	3.4	2.11		E222~	
	14M4AGTN																	-	14.0	4.0	-	4.4	2.64		E227	
SEEW-W 	14M4AGFN-W																	-	14.0	4.0	-	4.4	8.5		E223	
	14M4AGSN-W										●							-	14.0	4.0	-	4.4	8.5		E225	
	14M4AGTN-W							●	●									-	14.0	4.0	-	4.4	8.5		E227	
SEKN-SU 	1203AFSN-SU					●	●											-	12.7	3.18	-	1.98	-		E46	
	1504AFSN-SU					●	●				●							-	15.875	4.76	-	2.04	-		E47	

● : Stock item

