

AMS4000S

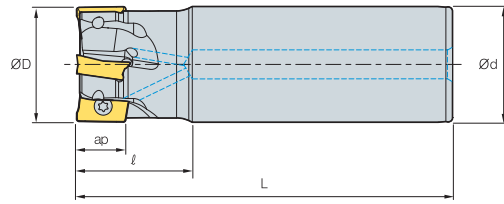


Fig. 1

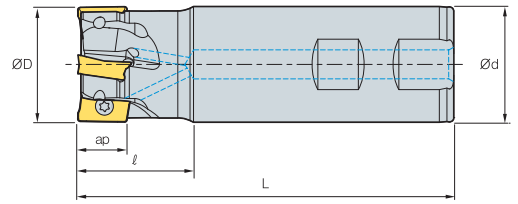


Fig. 2



AA 90°
 • AR: 7°~13°
 • RR: -20°~-6°

(mm)

Designation		ØD	Ød	ℓ	L	ap		Fig.
AMS 4040HS-3M32	3	40	32	50	200	17	1.20	1
4040HS-3L32	3	40	32	50	260	17	1.60	1
4040HS-4M32	4	40	32	50	200	17	1.20	1
4040HS-4L32	4	40	32	50	260	17	1.60	1
4040HS-S32	4	40	32	40	130	17	0.76	2
4040HS-S40	4	40	40	40	130	17	1.10	2
4040HS-S42	4	40	42	40	130	17	1.20	2
4050HS-S32	5	50	32	40	135	17	0.95	2
4050HS-S40	5	50	40	40	135	17	1.30	2
4050HS-S42	5	50	42	40	135	17	1.40	2
4063HS-S32	6	63	32	40	135	17	1.25	2
4063HS-S40	6	63	40	40	135	17	1.60	2
4063HS-S42	6	63	42	40	135	17	1.70	2

Available inserts



Designation	Coated										Uncoated	page	Designation	Coated										Uncoated	page																			
	CN2000	CN30	NCM325	NC5330	NCM635	NCM645	PC2505	PC2510	PC3600	PC3700				PC6510	PC9530	PC9540	PC5300	PC5400	G10	H01	CN2000	CN30	NCM325			NC5330	NCM635	NCM645	PC2505	PC2510	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400	G10	H01					
APMT 1806PDFR-MA												●	E05	APMT 180624PDER-ML																														
180604PDER-MA												●		180630R-ML																														
180612PDER-MA												●		1806PDSR-MM																														
180616PDER-MA												●		1806PDSR-MF																														
180620PDER-MA												●		180612PDSR-MM																														
180624PDER-MA												●		180616PDSR-MM																														
180630R-MA												●		180620PDSR-MM																														
1806PDER-ML												●●		180624PDSR-MM																														
180604PDER-ML												●●		180630R-MM																														
180612PDER-ML												●●		180632R-MM																														
180616PDER-ML												●●	1806PDSR-MN3																															
180620PDER-ML												●●	1806PDSR-MN4																															

※ Please purchase 2 types of APMT-MN (nick type) inserts with different chip breakers. ※ Please use the cutters with even teeth.

Parts

Specification		
Ø40~Ø63	FTKA0410	TW15S

