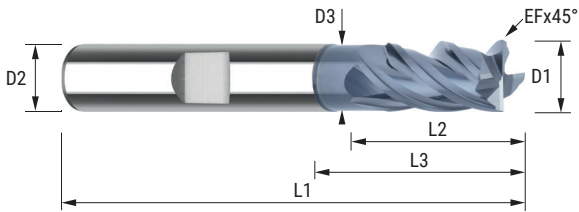


HP VHM - Schaftfräser **Fightmax** lang Solid carbide mill long

1st
CHOICE

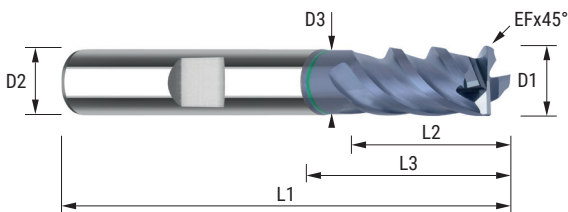
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Werkzeugdaten / Tool data								Werkzeugempfehlung / Tool Recommendation				Einsatz / Capabilities			
D1 h9	D2 h6	L2	L1	D3	L3	EF	Z	Artikel-Nr./ Article-No.	HA	HB	F35	Preis/Price HA - VAROCON+	F35	Preis/Price HB - VAROCON+	
3,00	6,00	8	57	2,80	18	0,06	4	233.030...	.00	.10		39,48		40,42	
4,00	6,00	11	57	3,60	21	0,08	4	233.040...	.00	.10		39,48		40,42	
5,00	6,00	13	57	4,60	21	0,10	4	233.050...	.00	.10		39,48		40,42	
6,00	6,00	13	57	5,50	21	0,13	4	233.060...	.00	.10		39,48		40,42	
8,00	8,00	19	63	7,50	27	0,15	4	233.080...	.00	.10		50,20		51,14	
10,00	10,00	22	72	9,50	32	0,20	4	233.100...	.00	.10		71,97		73,38	
12,00	12,00	26	83	11,50	38	0,25	4	233.120...	.00	.10		95,88		97,29	
16,00	16,00	32	92	15,50	44	0,35	4	233.160...	.00	.10		180,48		182,44	
20,00	20,00	38	104	19,50	54	0,40	4	233.200...	.00	.10		236,89		239,24	

HP VHM - Schaftfräser **Starmax**^{3G} Solid carbide mill

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Werkzeugdaten / Tool data								Werkzeugempfehlung / Tool Recommendation				Einsatz / Capabilities			
D1 h9	D2 h6	L2	L1	D3	L3	EF	Z	Artikel-Nr./ Article-No.	HA	HB	F30	Preis/Price HA - VAROCON	F30	Preis/Price HB - VAROCON	
3,00	6,00	8	57	2,80	18	0,13	4	833.030...	.00	.10		35,54		36,48	
4,00	6,00	11	57	3,60	21	0,18	4	833.040...	.00	.10		35,54		36,48	
5,00	6,00	13	57	4,60	21	0,20	4	833.050...	.00	.10		35,54		36,48	
6,00	6,00	13	57	5,50	21	0,20	4	833.060...	.00	.10		35,54		36,48	
7,00	8,00	19	63	6,50	27	0,20	4	833.070...	.00	.10		47,04		47,98	
8,00	8,00	19	63	7,50	28	0,20	4	833.080...	.00	.10		47,04		47,98	
9,00	10,00	22	72	8,50	32	0,30	4	833.090...	.00	.10		66,66		68,07	
10,00	10,00	22	72	9,50	32	0,30	4	833.100...	.00	.10		66,66		68,07	
11,00	12,00	26	83	10,50	38	0,30	4	833.110...	.00	.10		83,02		84,43	
12,00	12,00	26	83	11,50	38	0,30	4	833.120...	.00	.10		83,02		84,43	
13,00	14,00	26	83	12,50	42	0,30	4	833.130...	.00	.10		109,19		110,60	
14,00	14,00	26	83	13,50	42	0,30	4	833.140...	.00	.10		109,19		110,60	
16,00	16,00	32	92	15,50	44	0,40	4	833.160...	.00	.10		142,01		143,97	
18,00	18,00	32	100	17,50	50	0,40	4	833.180...	.00	.10		194,47		196,43	
20,00	20,00	38	104	19,50	54	0,50	4	833.200...	.00	.10		214,21		216,56	

