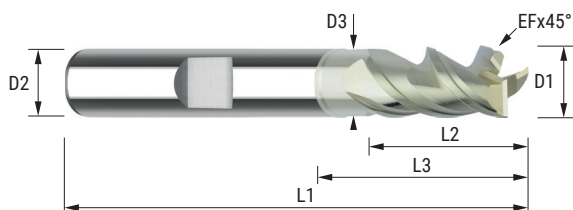


HP VHM - Schaftfräser Solid carbide mill

1st
CHOICE

244...

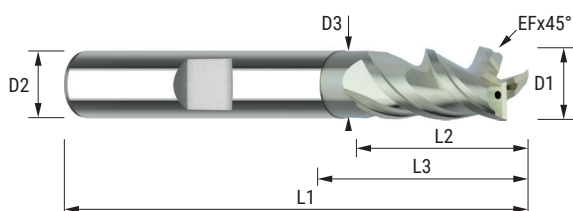


Werkzeugdaten / Tool data								Werkzeugempfehlung / Tool Recommendation			Einsatz / Capabilities						
TYP W																	
D1 h9	D2 h6	L2	L1	D3	L3	EF	Z	Artikel-Nr./ Article-No.			F30	Preis/Price HA - ZrN	F30	Preis/Price HB - ZrN			
3,00	6,00	8	57	2,80	12	0,10	3	244.030...	.00	.10		43,99		44,93			
4,00	6,00	11	57	3,80	18	0,10	3	244.040...	.00	.10		43,99		44,93			
5,00	6,00	13	57	4,80	18	0,10	3	244.050...	.00	.10		43,99		44,93			
6,00	6,00	13	57	5,80	18	0,20	3	244.060...	.00	.10		46,25		47,19			
6,00	6,00	13	80	5,80	42	0,20	3	244.061...	.00	.10		62,04		62,98			
8,00	8,00	21	63	7,80	25	0,20	3	244.080...	.00	.10		53,02		53,96			
8,00	8,00	21	100	7,80	62	0,20	3	244.081...	.00	.10		82,34		83,28			
10,00	10,00	22	72	9,70	30	0,20	3	244.100...	.00	.10		90,24		91,65			
10,00	10,00	22	100	9,70	58	0,20	3	244.101...	.00	.10		118,44		119,85			
12,00	12,00	26	83	11,70	36	0,20	3	244.120...	.00	.10		121,82		123,23			
12,00	12,00	26	120	11,70	73	0,20	3	244.121...	.00	.10		169,21		170,62			
16,00	16,00	36	92	15,70	42	0,20	3	244.160...	.00	.10		224,47		226,43			
16,00	16,00	36	150	15,70	100	0,20	3	244.161...	.00	.10		359,84		361,80			
18,00	18,00	36	92	17,60	42	0,20	3	244.180...	.00	.10		248,16		250,12			
18,00	18,00	36	150	17,60	100	0,20	3	244.181...	.00	.10		382,40		384,36			
20,00	20,00	41	104	19,50	52	0,20	3	244.200...	.00	.10		321,48		323,83			
20,00	20,00	41	150	19,50	98	0,20	3	244.201...	.00	.10		461,35		463,70			
25,00	25,00	50	121	24,50	65	0,30	3	244.250...	.00	.10		490,68		496,16			

HP VHM - Schaftfräser mit Innenkühlung Solid carbide mill with internal coolant hole

1st
CHOICE

247...



Werkzeugdaten / Tool data								Werkzeugempfehlung / Tool Recommendation			Einsatz / Capabilities						
TYP W																	
D1 h9	D2 h6	L2	L1	D3	L3	EF	Z	Artikel-Nr./ Article-No.			F30	Preis/Price HA - ZrN	F30	Preis/Price HB - ZrN			
6,00	6,00	13	57	5,80	18	0,20	3	247.060...	.00	.10		56,41		57,35			
6,00	6,00	13	80	5,80	42	0,20	3	247.061...	.00	.10		72,20		73,14			
8,00	8,00	21	63	7,80	25	0,20	3	247.080...	.00	.10		73,32		74,26			
8,00	8,00	21	100	7,80	62	0,20	3	247.081...	.00	.10		99,26		100,20			
10,00	10,00	22	72	9,70	30	0,20	3	247.100...	.00	.10		103,78		105,19			
10,00	10,00	22	100	9,70	58	0,20	3	247.101...	.00	.10		144,38		145,79			
12,00	12,00	26	83	11,70	36	0,20	3	247.120...	.00	.10		144,38		145,79			
12,00	12,00	26	120	11,70	73	0,20	3	247.121...	.00	.10		197,40		198,81			
16,00	16,00	36	92	15,70	42	0,20	3	247.160...	.00	.10		258,31		260,27			
16,00	16,00	36	150	15,70	100	0,20	3	247.161...	.00	.10		439,93		441,89			
18,00	18,00	36	92	17,60	42	0,20	3	247.180...	.00	.10		292,15		294,11			
18,00	18,00	36	150	17,60	100	0,20	3	247.181...	.00	.10		404,96		406,92			
20,00	20,00	41	104	19,50	52	0,20	3	247.200...	.00	.10		371,11		373,46			
20,00	20,00	41	150	19,50	98	0,20	3	247.201...	.00	.10		566,26		568,61			
25,00	25,00	50	121	24,50	65	0,30	3	247.250...	.00	.10		562,88		568,36			