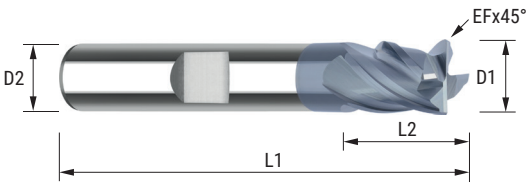


## HP VHM - Schaftfräser **Fightmax** kurz Solid carbide mill short

1<sup>st</sup>  
CHOICE

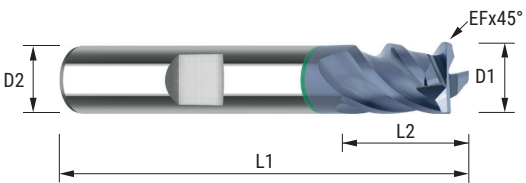
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Werkzeugdaten / Tool data							Werkzeugempfehlung / Tool Recommendation				Einsatzmöglichkeiten / Capabilities			
TYP N-H	4	35°/38°	HA	HB	Norm	short	VAROCON PLUS	HPC	Stahl steel	GG(G)	xy(z)	45°		
D1 h9	D2 h6	L2	L1	EF	Z	Artikel-Nr./ Article-No.	HA	HB	F35 HA - VAROCON+	Preis/Price	F35 HB - VAROCON+	Preis/Price		
3,00	6,00	6	54	0,06	4	231.030...	.00	.10		35,54		36,48		
4,00	6,00	8	54	0,08	4	231.040...	.00	.10		35,54		36,48		
5,00	6,00	9	54	0,10	4	231.050...	.00	.10		35,54		36,48		
6,00	6,00	10	54	0,13	4	231.060...	.00	.10		35,54		36,48		
8,00	8,00	12	58	0,15	4	231.080...	.00	.10		45,02		45,96		
10,00	10,00	14	66	0,20	4	231.100...	.00	.10		64,86		66,27		
12,00	12,00	16	73	0,25	4	231.120...	.00	.10		86,30		87,71		
16,00	16,00	22	82	0,35	4	231.160...	.00	.10		162,44		164,40		
20,00	20,00	26	92	0,40	4	231.200...	.00	.10		213,19		215,54		

## HP VHM - Schaftfräser **Starmax**<sup>3G</sup> Solid carbide mill

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Werkzeugdaten / Tool data							Werkzeugempfehlung / Tool Recommendation				Einsatz / Capabilities			
TYP N-H	4	40°	HA	HB	Norm	VAROCON	HPC	Stahl steel	GG(G)	xy(z)				
D1 h9	D2 h6	L2	L1	EF	Z	Artikel-Nr./ Article-No.	HA	HB	F30 HA - VAROCON	Preis/Price	F30 HB - VAROCON	Preis/Price		
3,00	6,00	6	54	0,10	4	831.030...	.00	.10		27,86		28,80		
4,00	6,00	8	54	0,13	4	831.040...	.00	.10		27,86		28,80		
5,00	6,00	9	54	0,18	4	831.050...	.00	.10		27,86		28,80		
6,00	6,00	10	54	0,20	4	831.060...	.00	.10		27,86		28,80		
7,00	8,00	12	58	0,20	4	831.070...	.00	.10		36,10		37,04		
8,00	8,00	12	58	0,20	4	831.080...	.00	.10		36,10		37,04		
9,00	10,00	14	66	0,30	4	831.090...	.00	.10		49,28		50,69		
10,00	10,00	14	66	0,30	4	831.100...	.00	.10		50,76		52,17		
11,00	12,00	16	73	0,30	4	831.110...	.00	.10		63,63		65,04		
12,00	12,00	16	73	0,30	4	831.120...	.00	.10		65,53		66,94		
13,00	14,00	18	75	0,30	4	831.130...	.00	.10		79,51		80,92		
14,00	14,00	18	75	0,30	4	831.140...	.00	.10		79,51		80,92		
16,00	16,00	22	82	0,40	4	831.160...	.00	.10		106,48		108,44		
18,00	18,00	24	84	0,40	4	831.180...	.00	.10		152,56		154,52		
20,00	20,00	26	92	0,50	4	831.200...	.00	.10		163,79		166,14		