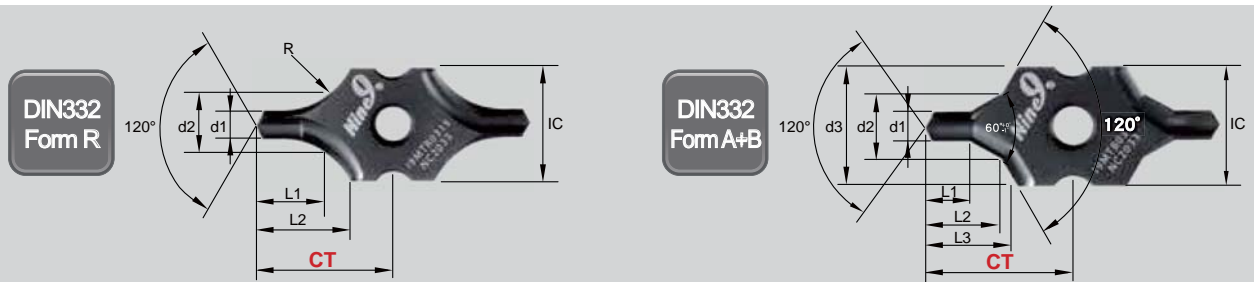


Insert of Indexable Center Drill



► For DIN332 Form R Center Hole >>

IC	Code	Parts No.	Coating	Grade	d1	d2	L1	L2	R	CT ±0.025	
08	032211	I9MT08T1R0100-NC5074	Helica	P40	1.00	+ 0.14 0	2.12	2.16	4.14	2.8	7.55
	032212	I9MT08T1R0125-NC5074			1.25		2.65	2.74	4.64	3.5	7.90
	032213	I9MT08T1R0160-NC5074			1.60		3.35	3.45	5.13	4.5	8.40
	032214	I9MT08T1R0200-NC5074			2.00		4.25	4.45	6.08	5.65	9.10
12	033201	I9MT12T2R0200-NC2033	TiAlN	K20F	2.00	+ 0.14 0	4.25	4.45	6.64	5.65	11.73
	033202	I9MT12T2R0250-NC2033			2.50		5.3	5.59	8.11	7.15	13.00
	033203	I9MT12T2R0315-NC2033			3.15		6.7	7.21	9.63	9.0	14.00
16	034201	I9MT1603R0400-NC2033			+ 0.18 0	4.00	8.5	9.06	12.23	11.0	19.40
	034202	I9MT1603R0500-NC2033				5.00	10.6	11.45	14.2	14.0	19.40
20	035201	I9MT2004R0630-NC2033			+ 0.22 0	6.30	13.2	14.63	18.2	18.0	28.40
	035202	I9MT2004R0800-NC2033				8.00	17.0	18.63	20.44	22.5	28.30
25	036201	I9MT2506R1000-NC2033			10.00	21.2	23.51	25.8	28.0	34.20	



► For DIN332 Form A+B Center Hole >>

IC	Code	Parts No.	Coating	Grade	d1	d2	d3	L1	L2	L3	CT ±0.025	
08	032011	I9MT08T1B0100-NC5074	Helica	P40	1.00	+ 0.14 0	2.12	3.15	1.3	2.21	2.51	7.55
	032012	I9MT08T1B0125-NC5074			1.25		2.65	4.0	1.6	2.75	3.14	7.90
	032013	I9MT08T1B0160-NC5074			1.60		3.35	5.0	2.0	3.46	3.93	8.40
	032014	I9MT08T1B0200-NC5074			2.00		4.25	6.3	2.5	4.39	4.98	9.10
12	033001	I9MT12T2B0200-NC2033	TiAlN	K20F	2.00	+ 0.14 0	4.25	6.3	2.5	4.39	4.98	11.73
	033002	I9MT12T2B0250-NC2033			2.50		5.3	8.0	3.1	5.53	6.28	13.0
	033003	I9MT12T2B0315-NC2033			3.15		6.7	10.0	3.9	6.90	7.85	14.0
16	034001	I9MT1603B0400-NC2033			+ 0.18 0	4.00	8.5	12.5	5.0	8.9	10.03	19.4
	034002	I9MT1603B0500-NC2033				5.00	10.6	16.0	6.3	11.15	12.68	19.4
20	035001	I9MT2004B0630-NC2033			+ 0.22 0	6.30	13.2	18.0	8.0	13.98	15.33	28.4
	035002	I9MT2004B0800-NC2033				8.00	17.0	20	10.1	17.89	18.73	28.3
25	036001	I9MT2506B1000-NC2033			10.00	21.2	25	12.8	22.5	23.57	34.2	

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i-Center