

► For DIN332 Form A Center Hole >>

IC	Code	Parts No.	Coating	Grade	d1		d2	d3	L1	L2	L3	CT ±0.025
08	032114	I9MT08T1A0200-NC5074	Helica	P40	2.0	+0.14 0	4.25		2.15	4.10	7.35	10.5
	032115	I9MT08T1A0250-NC5074			2.5		5.3	8	2.58	5.00	7.34	
	032116	I9MT08T1A0315-NC5074			3.15	+0.18 0	6.7		3.23	6.30	7.43	



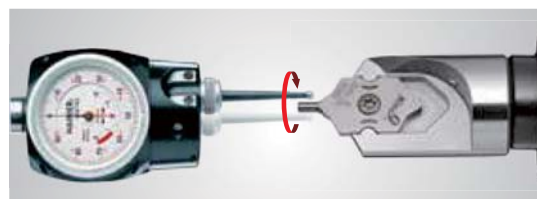
► For ANSI 60° Center Hole >>

IC	Code	Parts No.	Coating	Grade	Size	d1			d2		L1		L2	CT
						mm			mm		mm		mm	±0.025
12	033101	I9MT12T2A2-NC2033	TiAlN	K20F	#2	5/64	1.98	+0.14 0	3/16	4.76	5/64	1.98	4.4	12.6
	033102	I9MT12T2A3-NC2033			#3	7/64	2.78		1/4	6.35	7/64	2.78	5.9	13.8
	033103	I9MT12T2A4-NC2033			#4	1/8	3.18	5/16	7.94	1/8	3.18	7.3	14.25	
16	034101	I9MT1603A5-NC2033			#5	3/16	4.76	+0.18 0	7/16	11.11	3/16	4.76	10.3	20.0
035101	I9MT2004A6-NC2033	#6			7/32	5.56	1/2		12.7	7/32	5.56	11.8	27.75	
20	035102	I9MT2004A7-NC2033			#7	1/4	6.35	+0.22 0	5/8	15.88	1/4	6.35	14.6	28.5
	035103	I9MT2004A8-NC2033			#8	5/16	7.94		3/4	19.05	5/16	7.94	17.6	29.0
25	036101	I9MT2506A10-NC2033			#10	3/8	9.53		0.98"	25.0	3/8	9.53	22.9	34.9

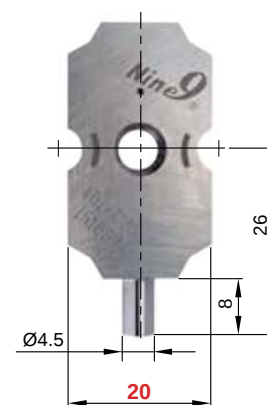
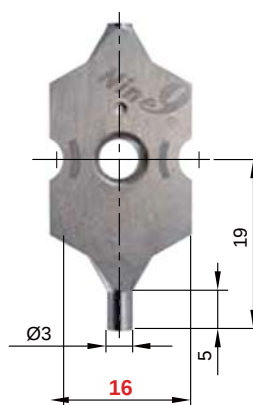
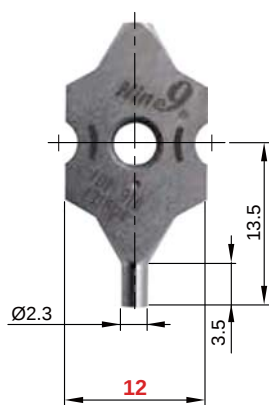
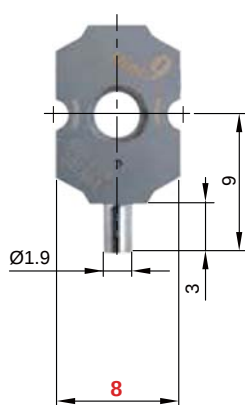
New

► Measuring Master >>

- Apply on lathe to align the center of work spindle and tool.
- Each insert has just one measuring tip.
- Concentricity: ±0.01mm



IC08	IC12	IC16	IC20
I9MT08T1-MM	I9MT12T2-MM	I9MT1603-MM	I9MT2004-MM



Corner Rounding

NC Spot Drill

Chamfer Mill

NC Deburring

Engraving

i-Center

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