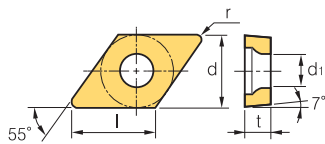


B Turning Insert (Positive)

DC ○○



Dimensions (mm)			
Size	d	t	d ₁
07	6.35	2.38	2.8
11	9.525	3.97	4.4

Workpiece	Steel	P	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	●	⊞	⊞	
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[illegible]

 Cutting edge geometry A52~A61

➡ Recommended chip breaker B04~B11

➡ Code system **B26~B27**

- : Stock item

Available tool holders			
Designation	Page	Designation	Page
SDACR/L	B178	SDQCR/L	B206
SDJCR/L	B113, 179	SDUCR/L	B207
SDNCN	B114, 179	SDZCR/L	B208

