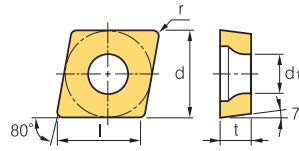


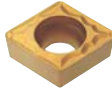
CC ○ ○

 Rhombic **80° Positive**
Relief Angle: 7°



Dimensions (mm)			
Size	d	t	d ₁
06	6.35	2.38	2.8
08	7.94	3.18	3.4
09	9.525	3.97	4.4
12	12.7	4.76	5.5

Workpiece	Steel														Machining types
	Stainless steel														
	Cast iron														
	Non-ferrous metal														
	Heat resistant alloy, Titanium alloy														
	Hardened steel														

Inserts		Designation	Cermet			Coated		Coated										Uncoated		Cutting Condition								
			CN1500	CN2000	CN2500	CC1500	CC2500	NC3215	NC3120	NC3225	NC3030	NC5330	NC6310	NC6315	NC9115	NC9125	NC9135	PC5300	PC5400	PC8105	PC8110	PC8115	PC9030	H01	H05	fn (mm/rev)	ap (mm)	
Medium to finishing		CCMT 060202-HMP	●															●				●	●			0.03~0.12	0.10~1.50	
		060204-HMP	●		●				●		●	●						●				●	●			0.06~0.17	0.20~2.40	
		060208-HMP							●		●	●						●				●	●			0.08~0.23	0.40~2.40	
		09T302-HMP		●																		●	●			0.07~0.22	0.10~2.00	
		09T304-HMP			●				●		●	●		●				●				●	●			0.08~0.23	0.30~3.00	
		09T308-HMP			●				●		●	●						●				●	●			0.10~0.30	0.50~3.00	
		120404-HMP							●		●							●					●			0.09~0.27	0.30~3.60	
		120408-HMP							●		●	●						●					●			0.24~0.36	1.00~3.60	
		120412-HMP																								0.14~0.43	0.70~3.60	
Medium to finishing		CCMT 060202-MP	●		●	●	●	●	●		●		●			●	●	●	●	●	●	●	●			0.04~0.12	0.20~1.50	
		060204-MP	●		●	●	●	●	●		●		●		●	●	●	●	●	●	●	●	●			0.05~0.15	0.30~1.50	
		060208-MP													●											0.07~0.15	0.50~2.00	
		09T302-MP	●		●	●	●	●	●		●		●		●	●	●	●	●	●	●	●	●			0.07~0.15	0.30~2.00	
		09T304-MP	●		●	●	●	●	●		●		●	●	●	●	●	●	●	●	●	●	●			0.08~0.25	0.50~2.50	
		09T308-MP	●		●	●	●	●	●				●	●	●	●	●	●	●	●	●	●	●			0.10~0.30	0.50~2.50	
		120404-MP									●				●	●	●	●	●	●	●	●	●			0.10~0.30	0.50~3.50	
		120408-MP									●			●	●	●	●									0.15~0.35	0.80~3.50	
		120412-MP														●	●									0.25~0.40	1.00~3.50	
Medium cutting		CCMT 060202-C25	●	●	●	●	●	●	●		●	●	●					●	●		●					0.03~0.12	0.40~2.00	
		060204-C25	●	●	●	●	●	●	●	●	●	●	●	●				●	●		●		●			0.05~0.15	0.60~2.30	
		060208-C25	●		●	●	●	●	●		●	●	●		●			●	●		●					0.07~0.20	0.80~2.30	
		080308-C25																								0.08~0.25	0.80~2.30	
		09T302-C25																								0.05~0.20	0.50~2.50	
		09T304-C25	●	●	●	●	●	●	●	●		●	●	●	●	●			●	●		●		●			0.08~0.25	0.80~3.00
		09T308-C25	●	●	●	●	●	●	●	●		●	●	●	●	●			●	●		●		●			0.10~0.30	1.00~3.00
		120404-C25							●		●	●	●	●	●	●			●	●		●				0.10~0.32	0.80~3.00	
		120408-C25	●		●	●	●	●	●	●	●	●	●	●	●			●	●		●					0.12~0.36	1.20~3.50	
		120412-C25							●		●		●	●												0.15~0.40	1.40~3.50	

 Cutting edge geometry **A52~A61**
 Recommended chip breaker **B04~B11**
 Code system **B26~B27**
● : Stock item

Available tool holders			
Designation	Page	Designation	Page
SCACR/L	B113, 178	SCLCR/L	B113, 178, 204, 214