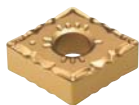
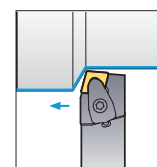
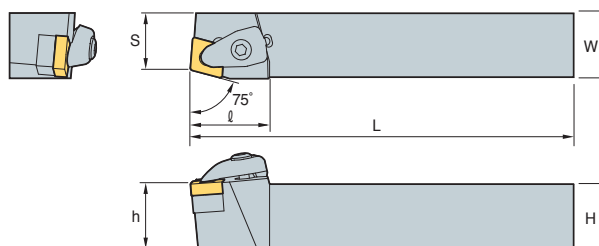


B Double Clamp System

DCBNR/L



CN□□



75°

• R type insert
(mm)

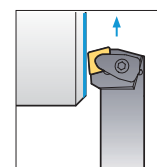
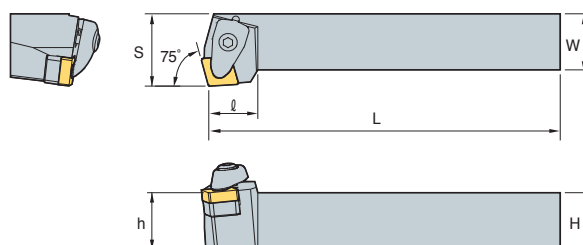
Designation Stock	H	W	L	S	h	l	Insert	Clamp	Clamp Screw	Shim	Shim Screw	Spring	Wrench
DCBNR/L 2020-K12	20	20	125	17	20	31	CN□□1204□□						
2525-M12	25	25	150	22	25	31							
3225-P12	32	25	170	22	32	31							
2525-M16	25	25	150	22	25	36	CN□□1606□□						
3232-P16	32	32	170	27	32	36							
3232-P19	32	32	170	27	32	40							
4040-S19	40	40	250	35	40	40	CN□□1906□□						

➔ Applicable inserts B28~B35

DCKNR/L



CN□□



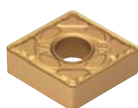
75°

• R type insert
(mm)

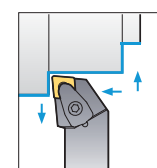
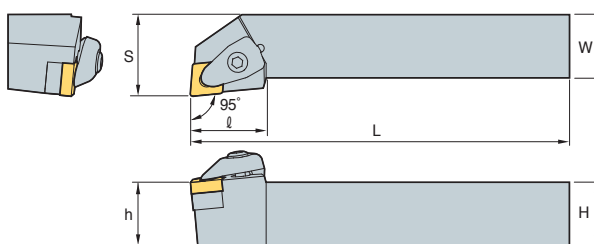
Designation	H	W	L	S	h	l	Insert	Clamp	Clamp Screw	Shim	Shim Screw	Spring	Wrench
DCKNR/L 2020-K12	20	20	125	25	20	21	CN□□1204□□						
2525-M12	25	25	150	32	25	21							
3225-P12	32	25	170	32	32	21							
3232-P16	32	32	170	40	32	26	CN□□1606□□						
4040-S16	40	40	250	50	40	26							

➔ Applicable inserts B28~B35

DCLNR/L



CN□□



95°

• R type insert
(mm)

Designation	H	W	L	S	h	l	Insert	Clamp	Clamp Screw	Shim	Shim Screw	Spring	Wrench
DCLNR/L 2020-K09	20	20	125	25	20	24.5	CN□□0903□□						
2525-M09	25	25	150	32	25	24.5							
2020-K12	20	20	125	25	20	30							
2525-M12	25	25	150	32	25	30	CN□□1204□□						
3225-P12	32	25	170	32	32	30							
3232-P12	32	32	170	40	32	30							
2525-M16	25	25	150	32	25	36	CN□□1606□□						
3225-P16	32	25	170	32	32	36							
3232-P16	32	32	170	40	32	36							
2525-M19	25	25	150	32	25	40	CN□□1906□□						
3225-P19	32	25	170	32	32	40							
3232-P19	32	32	170	40	32	40							
4040-S19	40	40	250	50	40	40							

➔ Applicable inserts B28~B35



B

Turning