

ULTRAMINI

Bohrungsbearbeitung
ab Ø 0.2 mm

grooving, boring and profiling
starting at Ø 0.2 mm

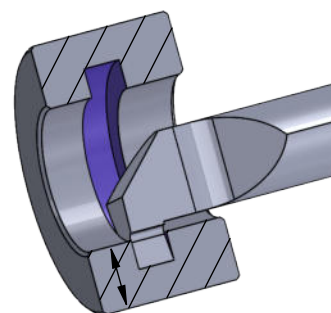
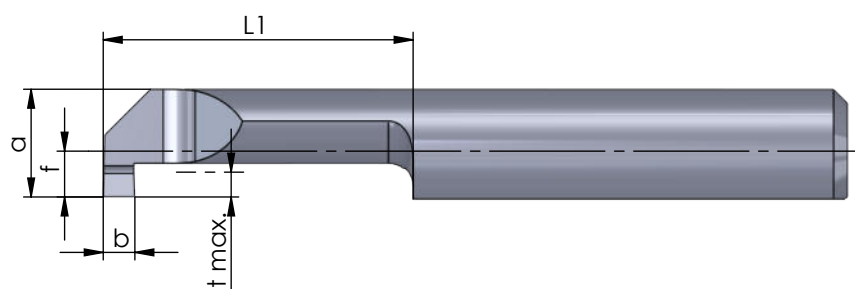
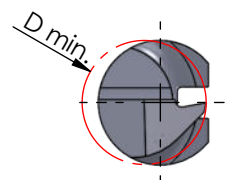
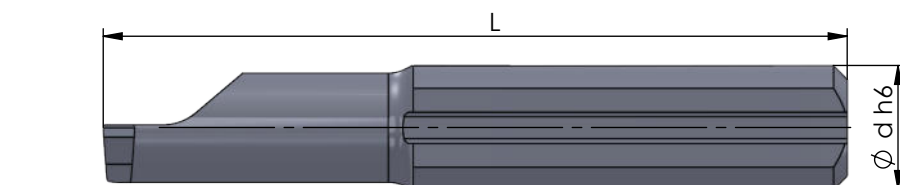
Typ 004

Stechdrehen

D min. 4.0 mm
Stechtiefe t max. 0.8 mm

grooving

D min. 4.0 mm
depth of groove t max. 0.8 mm



Rechts (R): wie gezeichnet
Links (L): spiegelbildlich

righthand (R): as shown
lefthand version (L): mirror image

Abmessungen in mm

dimensions in mm

Bestellnummer part number													Klemmhalter Typ toolholder type
	b +0.05	f	a	L	L1	t max.	D min.	Ø d h6	K10F	CN45F	AL41F	P07C	
R/L 004.0050-10	0.5	1.5	3.5	24	10	0.8	4.0	4.0			●		640... 645... ...4
R/L 004.0050-16	0.5	1.5	3.5	30	16	0.8	4.0	4.0			●		
R/L 004.0050-20	0.5	1.5	3.5	34	20	0.8	4.0	4.0			●		
R/L 004.0100-10	1.0	1.5	3.5	24	10	0.8	4.0	4.0	●	●	●		
R/L 004.0100-16	1.0	1.5	3.5	30	16	0.8	4.0	4.0	●	●	●		
R/L 004.0100-20	1.0	1.5	3.5	34	20	0.8	4.0	4.0	●	●	●		

Weitere HM Sorten können Sie in der Sorten-
übersicht im Kapitel "Technische Hinweise" und
der Preisliste finden.

Bestellbeispiel:
für rechte Ausführung und Sorte
R004.0050-10/AL41F

More carbide grades you can find in the grades
summary in the chapter "technical instructions"
and in the price list.

order-example:
righthand version and grade
R004.0050-10/AL41F