

SYSTEM DED

Einstecken mit
dreischneidigen Wendeplatten

grooving with three-cutting
edges indexable inserts

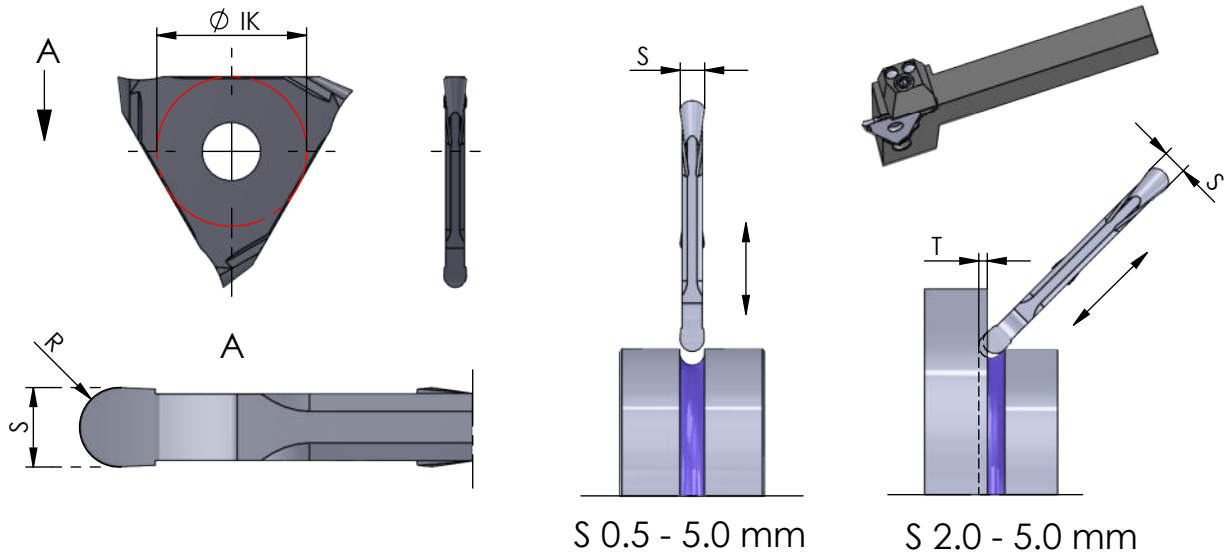
Typ Stechdrehen

Wendeschneidplatte,
Vollradius,
für Nuten und Eckenfreistich

indexable insert,
full radius,
for grooving and corner reliefs

Stechbreite S 0.5 - 5.0 mm

width of groove S 0.5 - 5.0 mm



Wendeschneidplatten sind in
rechten und linken Klemmhaltern
sowie Bohrstangen verwendbar

inserts can be used in RH and LH
toolholders as well as in boring
bars

Abmessungen in mm

dimensions in mm

Bestellnummer part number										Klemmhalter Typ toolholder type
	S ±0.05	S ±0.02	R	T	Ø IK	K10F	CN45F	AL41F	P07C	
DED.0002.05		0.5	0.25		13.0	●	●	●		R/L .207, 1-D R/L .0.738, 1-D R/L .0.660, 1-D
DED.0005.10		1.0	0.50		13.0	●	●	●		
DED.0006.12		1.2	0.60		13.0	●	●	●		
DED.0008.16		1.6	0.80		13.2	●	●	●		
DED.0010.20	2.0		1.00	0.70	13.2	●	●	●		R/L .207, 2-D R/L .0.738, 2-D R/L .0.780, 2-D R/L .0.660, 2-D R/L .0.618, 2-D
DED.0012.25	2.5		1.25	0.85	13.2	●	●	●		
DED.0015.30	3.0		1.50	1.00	13.2	●	●	●		
										R/L .207, 3-D R/L .0.738, 3-D R/L .0.780, 3-D R/L .0.660, 3-D R/L .0.618, 3-D
DED.0020.40	4.0		2.00	1.20	13.2	●	●	●		
DED.0025.50	5.0		2.50	1.50	13.2	●	●	●		

Weitere HM Sorten können Sie in der Sorten-
übersicht im Kapitel "Technische Hinweise" und
der Preisliste finden.

Bestellbeispiel:
für Sorte AL41F:
DED.0002.05/AL41F

More carbide grades you can find in the grades
summary in the chapter "technical instructions"
and in the price list.

order-example:
grade AL41F:
DED.0002.05/AL41F

