

MINICUT

Bohrungsbearbeitung

grooving, boring and profiling

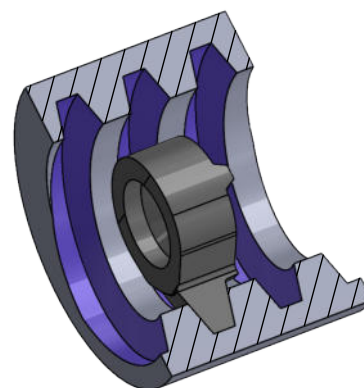
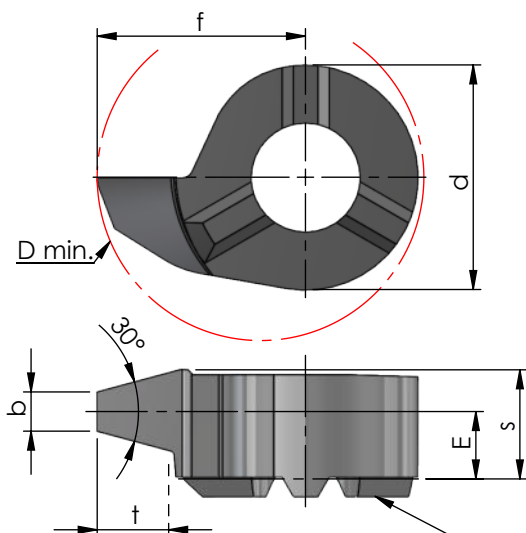
Typ Gewindedrehen

Trapezgewinde,
Teilprofil, innen

type threading,
trapezoidal thread,
partial profile, internal

D min. 14 / 16 mm
Steigung P = 2.0 - 6.0

D min. 14 / 16 mm
pitch P = 2.0 - 6.0



Rechts (R): wie gezeichnet
Links (L): spiegelbildlich

righthand (R): as shown
lefthand version (L): mirror image

Abmessungen in mm

dimensions in mm

Bestellnummer part number	Steigung P pitch P	t	b	f	s	d	E	D min.	K10F	AL41F	P18C	Klemmhalter Typ toolholder type
R/L S14.1220.01	2.0	1.25	0.60	9.0	5.3	9.0	4.3	14	●	●	●	614
R/L S14.1730.01	3.0	1.75	0.96	9.0	5.3	9.0	4.0	14	●	●	●	
R/L S14.2240.01	4.0	2.25	1.33	9.0	5.3	9.0	4.0	14	●	●	●	
R/L S14.2750.01	5.0	2.75	1.69	9.0	5.3	9.0	3.55	14	●	●	●	
R/L S16.1220.01	2.0	1.25	0.60	9.7	5.5	11	4.5	16	●	●	●	616
R/L S16.1730.01	3.0	1.75	0.96	9.7	5.5	11	4.3	16	●	●	●	
R/L S16.2240.01	4.0	2.25	1.33	9.7	5.5	11	4.0	16	●	●	●	
R/L S16.2750.01	5.0	2.75	1.69	10.2	5.5	11	3.6	16	●	●	●	
R/L S16.3560.01	6.0	3.50	1.92	10.2	5.5	11	3.3	16	●	●	●	

Weitere HM Sorten können Sie in der Sorten-
übersicht im Kapitel "Technische Hinweise" und
der Preisliste finden.

Bestellbeispiel:
für rechte Ausführung und Sorte
RS14.1220.01AL41F

More carbide grades you can find in the grades
summary in the chapter "technical instructions"
and in the price list.

order-example:
righthand version and grade
RS14.1220.01AL41F