

FMRS1000/1500

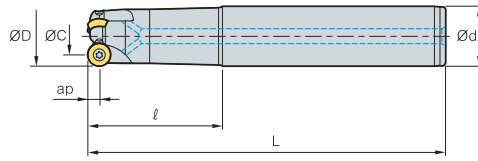


Fig. 1

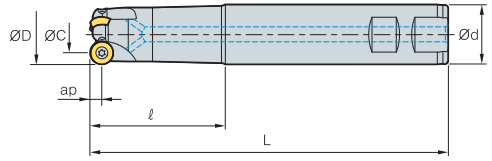


Fig. 2



- AR: 5°
- RR: -5° ~ -1°

(mm)

Designation			ØD	ØC	Ød	ℓ	L	ap		Fig.
FMRS	1008HRD-M	1	8	5.5	10	30	80	2.5	0.2	1
	1008HRD-L	1	8	5.5	10	50	100	2.5	0.2	1
	1010HRD-M	2	10	5	12	44	100	2.5	0.2	1
	1010HRD-L	2	10	5	12	64	120	2.5	0.2	1
	1012HRD-M	2	12	7	12	44	100	2.5	0.3	1
	1012HRD-L	2	12	7	16	80	160	2.5	0.3	1
	1015HRD-M	3	15	10	16	80	160	2.5	0.3	1
	1015HRD-L	3	15	10	16	100	200	2.5	0.4	1
FMRS	1510HRD-M	1	10	6	12	44	100	3.0	0.2	1
	1510HRD-L	1	10	6	12	64	120	3.0	0.2	1
	1512HRD-M	2	12	6	12	54	110	3.0	0.3	1
	1512HRD-L	2	12	6	16	80	160	3.0	0.3	1
	1516HRD-M	3	16	10	16	60	130	3.0	0.3	1
	1516HRD-L	3	16	10	20	90	180	3.0	0.4	1
	1520HRD-M	3	20	14	20	80	150	3.0	0.4	1
	1520HRD-L	3	20	14	20	90	200	3.0	0.5	1

Available inserts

RDHW-E,FS RDKW



Type	Designation	Cermet		Coated										Uncoated		page			
		CN2000	CN30	NCM325	NC5330	NCM535	NCM545	PC2505	PC2010	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300		PC5400	ST30A	H01
1000 type	RDHW	0501M0E																	E15 E16
		0501M0F																	
		0501M0S																	
1500 type	RDKW	0501M0E																	
	RDHW	06T1M0E																	
		06T1M0F																	
		06T1M0S																	
	RDKW	06T1M0E																	

Parts

Specification		
Ø8~Ø15 (1000 type)	FTNA0203	TW06P
Ø10~Ø20 (1500 type)	FTNA02205	TW06P

Available inserts E15, E16

